

GRACO OIL & GREASE PUMPS

Air Operated Piston Pumps for Oil

- Non corrosive air motor design for longer life
- · No metal to metal contact means longer pump life and ensures pump will withstand harsh environments
- Double acting pump provides reliable fluid flow
- · Few moving parts translates into low maintenance and low cost to owner
- Open exhaust port provides continuous operation without icing
- · Medium to low volume and pressure lubricant transfer handles petroleum and synthetic based oils



Series K 10:1 Ratio Fire-Ball 425 Pump

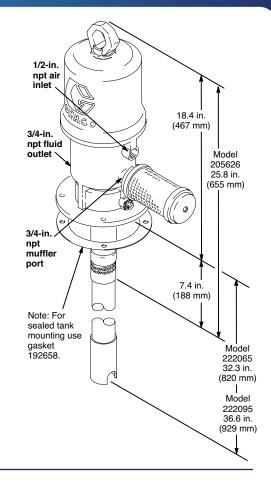




10:1 Fire-Ball[®] 425 Pump Models 205626, 222065, & 222095

Specifications

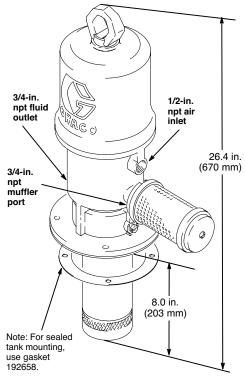
Maximum working pressure	
Fluid pressure ratio	
Air operating range	
Air consumptionap	prox 13 ft³/min per gallon pumped
	(6 m³/hour per litre pumped)
	at 100 psi (6.9 bar)
Pump cycles per gallon (litre)	<u>2</u> 0 (5.3)
Maximum recommended continuous pump s	peed60 cycles/min;
	3 gpm (11.4 litre/min)
Recommended speed for optimum pump life	
Sound data	
	at 100 psi air
	40 cycles per minute
Piston seals	polyurethane with nitrile spreader
Rod seals	polyurethane with nitrile spreader
Wetted partsalum	ninium, steel, polyurethane, nitrile
Weight (model 205626, universal pump)	<u>2</u> 8.7 lb (13.0 kg)



6:1 Fire-Ball® 425 Pump Model 238108

Specifications

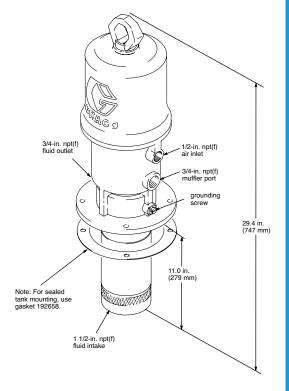
Maximum working pressure	
Fluid pressure ratio	6:1
Air operating range	
	(3 to 12 bar, 0.3 to 1.2 MPa)
Air consumption	
	(0.051 m ³ /hour per litre pumped)
	at 100 psi (7 bar, 0.7 MPa)
Pump cycles per gallon (litre)	
Maximum recommended continuous pump	speed
	6 gpm (23 litre/min)
Recommended speed for optimum pump lif	
Piston seals	polyurethane with nitrile spreader
Rod seals	polyurethane with nitrile spreader
Wetted partsal	
Weight (model 205626, universal pump)	
* Sound pressure level	
*Sound pressure measured at 30 cycles pe air inlet pressure per ISO Standard 3744.	er minute at 100 psi (7 bar, 0.7 MPa)



3:1 Fire-Ball® 425 Pump Model 237526

Specifications

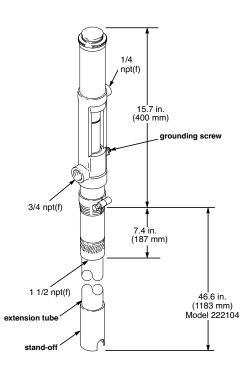
Maximum working pressure	540 psi (37 bar, 3.7 MPa)
Fluid pressure ratio	
Air operating range	
	(2.8 to 12 bar, 0.28 to 1.2 MPa)
Air consumption	3 ft ³ /min per gallon pumped,
	(0.022 m ³ /hour per litre pumped)
U)	o to 8 ft³/min (0.058 m³/min) with pump
	operating within recommended range
Pump cycles per gallon (litre)	6 (1.6)
Maximum recommended continuous put	mp speed66 cycles/min;
	12 gpm (45 litre/min)
Recommended speed for optimum pum	p life15 to 25 cycles per min
Piston seals	polyurethane
Rod seals	polyurethane
Wetted parts	nitrile
Weight (model 205626, universal pump).	46 lb (21 kg)
* Sound pressure level	
*Sound pressure reading taken with pump 100 psi (7 bar, 0.7 MPa). Sound pressure	



1:1 Fast-Ball[™] Pumps Model 222051

Specifications

Maximum working pressure	180 psi (12.4 bar. 1.2 MPa)
Fluid pressure ratio	
Air operating range	
	(2.8 to 12.4 bar, 0.28 to 1.2 MPa)
Air consumption	
	(0.042 m³/min)
	at 1 gpm (3.8 lpm) at 100 psi
	(0.7 MPa, 7 bar) air pressure
Sound data*	
Sound pressure level	
Sound power level	
Effective piston area	1.48 sq in. (9.55 sq cm)
Piston rod diameter	1.375 in. (34.9 mm)
Stroke length	
Wetted parts	carbon steel, aluminium,
	urethane, UHMWPE
Approximate weight (model 222051)	8 lb (3.6 kg)
Maximum temperature	180°F (82°C)
*Sound measurements were taken at 100 pa at 40 cycles per minute per ISO Standard 3	



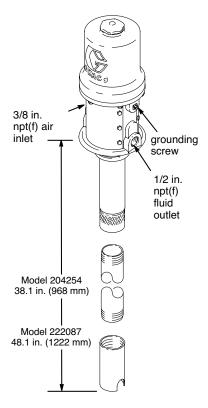


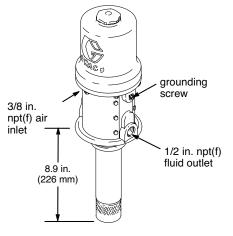


5:1 Fire-Ball® 300 Pump Models 203876, 222087 & 204254

Specifications

Maximum working pressure	Maximum working pressure	900 psi (62 bar, 6.2 MPa)
Air operating range	Fluid pressure ratio	
Air consumption13 ft³/min for first gpm pumped (0.096 m³/min for first lpm pumped) at 100 psi (7 bar, 0.7 MPa) up to 8 additional ft³/min for each additional gpm (0.096 m³/min for each additional lpm) with pump operated within recommended range Pump cycles per gallon (litre)	Air operating range	
(0.096 m³/min for first lpm pumped) at 100 psi (7 bar, 0.7 MPa) up to 8 additional ft³/min for each additional gpm (0.096 m³/min for each additional lpm) with pump operated within recommended range Pump cycles per gallon (litre)	Air consumption	
up to 8 additional ft³/min for each additional gpm (0.096 m³/min for each additional lpm) with pump operated within recommended range Pump cycles per gallon (litre). .30 (7.9) Maximum recommended continuous pump speed. .130 cycles/min 5 gpm (19 litre/min) Recommended speed for optimum pump life. .70 cycles per min 70 cycles per min Wetted parts. .steel, urethane, aluminium, buna-N Approximate weight (model 203876). .17 lb (7.7 kg) Sound pressure level .79.5 dB(A)Sound Sound power level .79.5 dB(A)Sound		
(0.096 m³/min for each additional lpm) with pump operated within recommended range Pump cycles per gallon (litre)		at 100 psi (7 bar, 0.7 MPa)
with pump operated within recommended range Pump cycles per gallon (litre)		up to 8 additional ft³/min for each additional gpm
Pump cycles per gallon (litre) .30 (7.9) Maximum recommended continuous pump speed .130 cycles/min 5 gpm (19 litre/min) .5 gpm (19 litre/min) Recommended speed for optimum pump life .70 cycles per min Wetted parts .steel, urethane, aluminium, buna-N Approximate weight (model 203876) .17 lb (7.7 kg) Sound pressure level .79.5 dB(A)Sound Sound power level		(0.096 m³/min for each additional Ipm)
Maximum recommended continuous pump speed .130 cycles/min 5 gpm (19 litre/min) .5 gpm (19 litre/min) Recommended speed for optimum pump life .70 cycles per min Wetted parts .steel, urethane, aluminium, buna-N Approximate weight (model 203876) .17 lb (7.7 kg) Sound pressure level		with pump operated within recommended range
Maximum recommended continuous pump speed .130 cycles/min 5 gpm (19 litre/min) .5 gpm (19 litre/min) Recommended speed for optimum pump life .70 cycles per min Wetted parts .steel, urethane, aluminium, buna-N Approximate weight (model 203876) .17 lb (7.7 kg) Sound pressure level	Pump cycles per gallon (litre)	
5 gpm (19 litre/min) Recommended speed for optimum pump life .70 cycles per min Wetted parts .steel, urethane, aluminium, buna-N Approximate weight (model 203876) .17 lb (7.7 kg) Sound pressure level	Maximum recommended continuous pump speed	
Wetted parts		
Wetted parts	Recommended speed for optimum pump life	
Approximate weight (model 203876) 17 lb (7.7 kg) Sound pressure level (measured at 1 metre from unit)	Wetted parts	steel, urethane, aluminium, buna-N
(measured at 1 metre from unit)79.5 dB(A)Sound Sound power level	Approximate weight (model 203876)	
Sound power level	•	
	(measured at 1 metre from unit)	
(to start in second area with ICO0614.0)	Sound power level	
(lested in accordance with ISO9614-2)	(tested in accordance with ISO9614-2)	85.6 dB(A)





Overall Length: 20.7 in. (526 mm)

Model 222087 & 204254, Series N

Model 203876, Series N

Air Operated Piston Pumps for Grease

- Noncorrosive air motor design for long life
- Double acting pump ensures smooth fluid flow
- Robust grease inlet cage withstands the most abusive handling
- Medium to high pressure, low to medium volume grease dispense handles grease up to NLGI#2

Series A Ratio 10:1



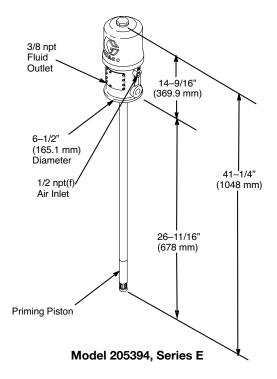


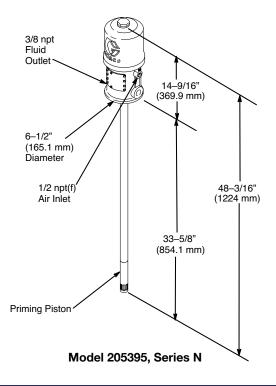
50:1 Fire-Ball® 425 Pumps

Models 205394 & 205395

Specifications

Fluid pressure ratio	
Air pressure operating range	
Maximum working pressure	7500 psi (517 bar, 51.7 MPa)
Maximum delivery	0.5 gpm (1.9 lpm)
Cycles per gallon (per litre)	
Max. recommended pump speed	60 cycles per minute
Air motor effective diameter	4.25 in. (108mm)
Stroke length	4 in. (102 mm)
Air consumption	approx 19 cfm (0.53 m³/min)
	at 1 gpm (3.8 lpm) at 70 psi (0.48 MPa, 4.8 bar) air pressure
Wetted parts	steel, brass, aluminium, leather
Weight	
	model 205395; 37 lb (17 kg)
Sound data*	
Sound pressure level measured at 1m from unit	



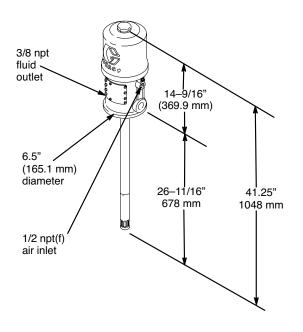


75:1 Fire-Ball® 425 Pumps

Models 239729 & 239730

Specifications

Fluid pressure ratio	
Air pressure operating range	
	(0.3 to 0.7 MPa, 2.8 to 7 bar)
Maximum working pressure	7500 psi (517 bar, 52 MPa)
Maximum delivery	0.33 gpm (1.3 lpm)
Cycles per gallon (litre)	
Max recommended pump speed	
Air motor effective diameter	4.25 in. (108 mm)
Stroke	4 in. (102 mm)
Air consumption	approx 26 cfm (0.72 m³/min)
	at 1 gpm (3.8 lpm) at 70 psi (0.5 MPa, 4.8 bar)
Wetted parts	steel, brass, aluminium, leather
Weight	
Model 239729	
Model 239730	37 lb (17 kg)
Sound data*	
Sound pressure level measured at 1m from unit	
Sound power level tested in accordance with ISO 9614-2	94.62 dB(A)
*Sound data measured with input air pressures at 15 cycles per minute at 100 ps	i (7 bar, 0.7 MPa).



3/8 npt fluid outlet 6.5" (165.1 mm) diameter 1/2 npt(f) air inlet Model 239730, Series B

Model 239729, Series B

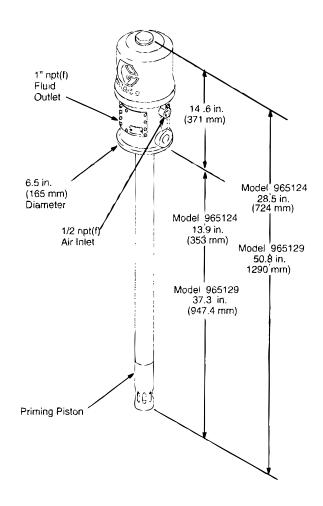




10:1 Fire-Ball[®] 425 Pumps Models 965124 & 965129

Specifications

Fluid pressure ratio 10:1 Air pressure operating range 40-180 psi (3-12.4 bar, 0.3-1.2 MPa) Maximum working pressure 1800 psi (124 bar, 12.4 MPa) Maximum delivery 5.2 gpm (19.7 lpm) Cycles per gallon (per litre) 20 (6) Max recommended pump speed 60 cycles per minute Air motor effective diameter 4.25 in. (108 mm) Stroke 4 in. (102 mm) Air consumption approx. 13 cfm per gallon (6 m³/hr/litre) of fluid at 100 psi (0.7 MPa, 7 bar)
Maximum delivery 5.2 gpm (19.7 lpm) Cycles per gallon (per litre) 20 (6) Max recommended pump speed 60 cycles per minute Air motor effective diameter 4.25 in. (108 mm) Stroke 4 in. (102 mm)
Cycles per gallon (per litre) 20 (6) Max recommended pump speed 60 cycles per minute Air motor effective diameter 4.25 in. (108 mm) Stroke 4 in. (102 mm)
Max recommended pump speed .60 cycles per minute Air motor effective diameter .4.25 in. (108 mm) Stroke .4 in. (102 mm)
Max recommended pump speed .60 cycles per minute Air motor effective diameter .4.25 in. (108 mm) Stroke .4 in. (102 mm)
Stroke4 in. (102 mm)
Air consumption approx 13 cfm per gallon (6 m ³ /br/litre) of fluid at 100 psi (0 7 MPa 7 bar)
Wetted partssteel, brass, aluminium, leather, buna-N
Weight38 lb (17 kg)

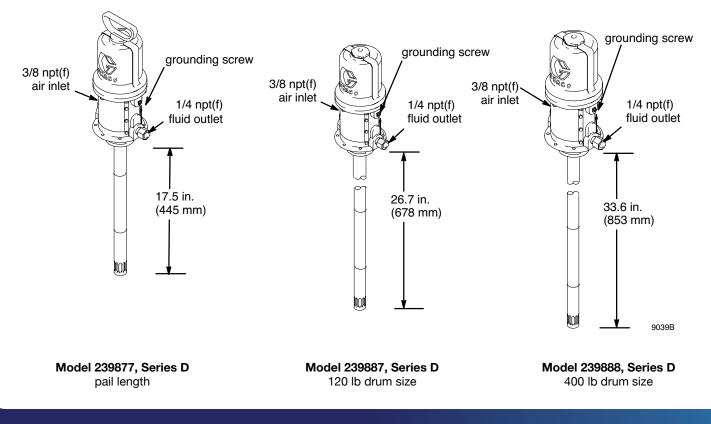


50:1 Fire-Ball® 300 Pumps

Models 239877, 239887 & 239888

Specifications

Maximum working pressure Fluid pressure ratio Air operating range	
Fluid pressure ratio	
Air operating range	
	(3 to 9.7 bar, 0.3 to 0.97 MPa)
Air consumption	
	at 0.25 gpm (0.95 litre/min)
	at 100 psi (0.7 MPa, 7 bar)
Gallons (litres) per pump cycle	
Max recommended pump speed	76 cycles per minute
	at 0.22 gpm (0.82 litre/min)
Wetted parts	steel, brass, aluminium, acetal,
	nitrile rubber, polyurethane
Sound pressure level measured at 1m from unit	
Sound power level tested in accordance with ISO 9614-2	
Approx weight	22 lb (10 kg)

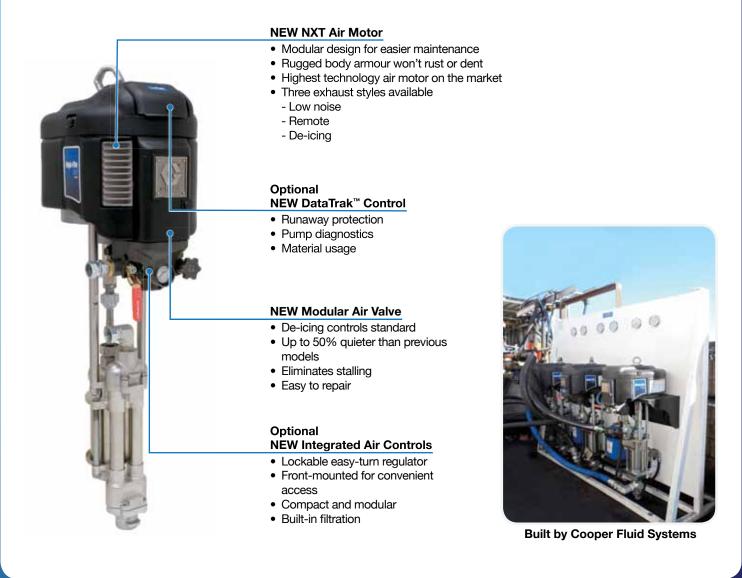






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- New NXT tested to outperform other pumps on the market, provides material tracking, system diagnostics and runaway control with DataTrak the markets First integrated local monitoring system.
- Offers positive displacement, 2-ball and 4-ball piston design for uniform and easily controlled delivery.
- Designed for improved serviceability with fewer parts, faster repairs and lower cost of ownership.
- New NXT airmotor proven to last 10 times longer then its predecessors -Bulldog/Senator/King.
- Built to last the toughest finishing applications, de-icing feature, easy access to controls and reduces noise.



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KALGOORLIE OFFICE

Unit 2, 35 Great Eastern Hwy, Kalgoorlie WA 6430 Telephone (08) 9021 4000 Facsimile (08) 9021 3999 Email cfskalgoorlie@cfs.cgl.com.au

ADELAIDE OFFICE 19 Richard Street, Hindmarsh SA 5007 Telephone (08) 8346 2705 Facsimile (08) 8346 7443 Email cfsadelaide@cfs.cgl.com.au

BRISBANE OFFICE

PO Box 257, Carole Park QLD 4300 152 Cobalt Street, Carole Park QLD 4300 Telephone (07) 3258 7222 Facsimile (07) 3258 7200 Email cfsbrisbane@cfs.cgl.com.au

TOOWOOMBA OFFICE

Lot 13 Tews Court, Toowoomba QLD 4350 Mobile 0417 930 591

MACKAY OFFICE

PO Box 691, Mackay QLD 4740 8 Michelmore Street, Paget QLD 4740 Telephone (07) 4952 4844 Facsimile (07) 4952 4011 Email cfsmackay@cfs.cgl.com.au

GLADSTONE OFFICE

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TOWNSVILLE OFFICE

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